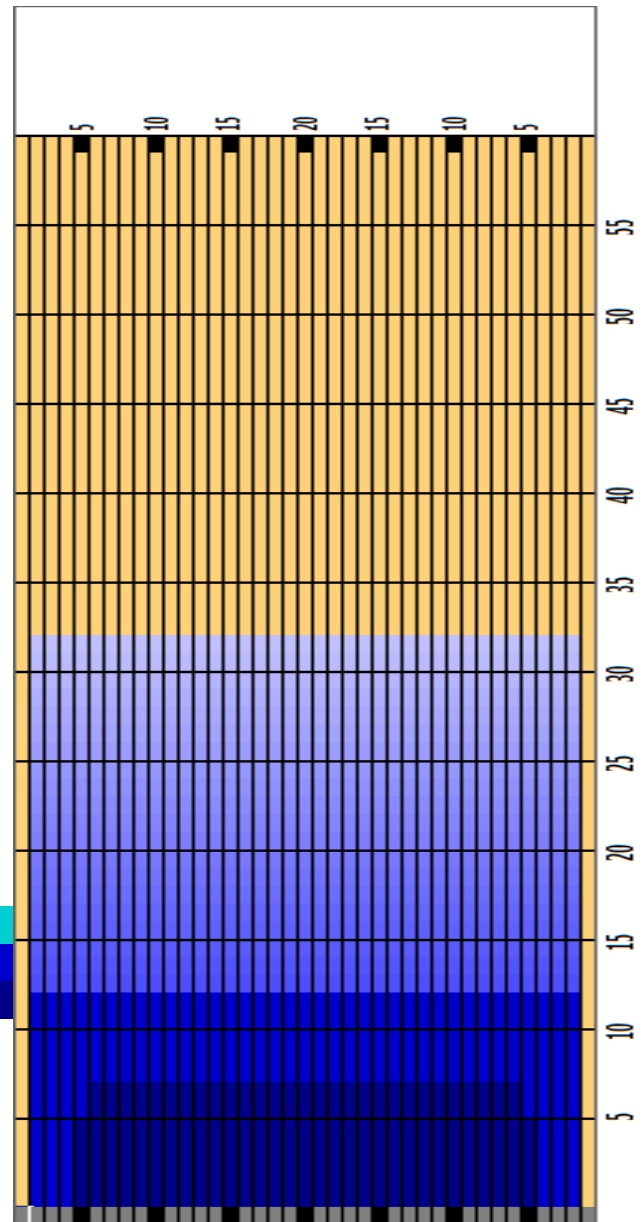


Oil Pattern Distance	32	Reverse Brush Drop	22	Oil Per Board	Multi ul
Forward Oil Total	5.12 mL	Reverse Oil Total	1.48 mL	Volume Oil Total	6.6 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	40	18	2	A	37	0.0	0.0	0.0	1480
2	5L	5R	1	40	18	2	A	31	0.0	2.5	2.5	1240
3	5L	5R	1	40	18	3	A	31	2.5	5.0	2.5	1240
4	6L	6R	1	40	18	3	A	29	5.0	7.5	2.5	1160
5	2L	2R	0	40	18	3	A	0	7.5	24.0	16.5	0
6	2L	2R	0	40	22	3	A	0	24.0	28.0	4.0	0
7	2L	2R	0	40	30	2	A	0	28.0	32.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	26	3	A	0	32.0	12.0	-20.0	0
2	2L	2R	1	40	18	3	A	37	12.0	9.5	-2.5	1480
3	2L	2R	0	40	18	3	A	0	9.5	0.0	-9.5	0



Cleaner Ratio Main Mix                    6:1            Forward  
 Cleaner Ratio Back End Mix            6:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.39	1	1	1	1	1.39

